



# PLEASE READ PRIOR TO INSTALLATION

## LOCK COLLAR RETAINING RING INSTALLATION INSTRUCTIONS

Thanks for purchasing a Pantheon Arms product! We're researching new items to include with our Dolos take-down systems, and are asking you to help us out before we include them with every take-down system we ship.

For calibers that use a gas tube we consulted a spring engineer to create a self-locking retaining ring for the lock collar to keep it close to the barrel extension when removing the barrel assembly from your upper. There are limits on the diameter of the barrel profile, but we believe this will cover the majority of barrel diameters that are common in AR15s. Our barrel stop (SKU: BSU) will continue to be available for blowback pistol calibers to provide an index pin since a gas tube isn't present.

The retaining ring will be installed during the barrel install step on the instructions, after the lock collar, and prior to the gas assembly.



You can use two screwdrivers, or a section of pipe with a 1 inch inner diameter to press the retainer down. After sliding the lock collar over your barrel, stand the barrel vertically on the barrel extension. Orient the ring with the tabs angled towards the muzzle and slide it over the barrel. Press the ring down until it contacts the inside of the lock collar. Continue with the installation instructions as normal.



Please visit [pantheonarms.com/focushelp](http://pantheonarms.com/focushelp) to give your feedback on the installation of the retaining ring. Your feedback is important to help us improve the Dolos experience for future users.

You're all set. Let us know if you have any questions by sending an email to [sales@pantheonarms.com](mailto:sales@pantheonarms.com) or by phone, 269.845.1941.



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**⚠ WARNING**

Ensure that your firearm is unloaded and the chamber is clear prior to installation. Failure to do so could result in damage to property, injury and/or death.

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