



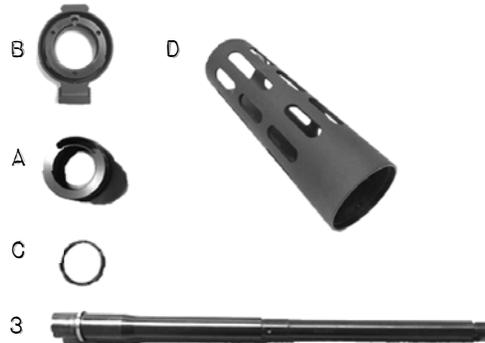
DOLOS/PROMETHEUS INSTALLATION INSTRUCTIONS

**NOTE: WE RECOMMEND A GUNSMITH PERFORM INSTALLATION OF THIS PRODUCT. IF AT ANY TIME YOU ARE UNSURE OF WHAT YOU ARE DOING, JUST STOP AND FIND A GUNSMITH. MIL-SPEC UPPERS ALLOW FOR GREAT DIMENSIONAL VARIANCES. WHILE WE HAVE DONE OUR BEST TO ACCOMMODATE THOSE VARIANCES SOME UPPERS MAY REQUIRE A 3/16 DRILL BIT TO BE PASSED THROUGH THE GAS TUBE HOLE IN THE TRI-LUG AND RECEIVER TO PROVIDE CLEARANCE FOR THE GAS TUBE, OR A TAP WITH A NON-MARRING Mallet TO SEAT THE TRI-LUG ONTO THE UPPER.*

INCLUDED PARTS

- A. LOCK COLLAR
- B. TRI-LUG
- C. CASTLE NUT
- D. HANDGUARD (PROMETHEUS)

NOT PICTURED:
TWO SMALL SET SCREWS
.05" ALLEN WRENCH



PARTS YOU'LL NEED

- 1. GAS ASSEMBLY
 - I. TUBE
 - II. PIN
 - III. BLOCK*
- 2. UPPER RECEIVER (SANS BCG & CH.HANDLE)
- 3. STRIPPED BARREL

**USE A LO-PRO GAS BLACK OR MODIFIED FRONT SIGHT BASE TO FIT UNDER STANDARD HANDGUARD. FULL FRONT SIGHT BASE CAN BE USED WITH 6.5" HANDGUARD INCLUDED WITH PROMETHEUS SC BY INSTALLING THE HANDGUARD PRIOR TO THE GAS ASSEMBLY.*

NOTE: LOCTITE 242 OR SIMILAR IS RECOMMENDED FOR USE WITH THE SMALL SET SCREWS

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UPPER INSTALL

YOU WILL NEED THESE PARTS: B, 2, A, C

PLACE THE TRI-LUG^(A) OVER THE THREADS OF YOUR UPPER⁽²⁾ SECURING IT WITH THE CASTLE NUT^(C) BY ROTATING CLOCK-WISE. YOU SHOULD NOT SEE THE FACE OF THE UPPER THROUGH THE GAS TUBE HOLE. APPLY THREADLOCKER TO THE SMALL SET SCREWS AND INSTALL IN THE TABS SHOWN IN THE PHOTO BELOW.



TIGHTEN THE SET SCREWS ON EITHER SIDE OF THE TRI-LUG^(A) TO REMOVE ANY ROTATIONAL PLAY WITH YOUR RECEIVER



BARREL INSTALL

YOU WILL NEED THESE PARTS: A, 3, 1

INSTALL LOCK COLLAR^(A) ON YOUR BARREL⁽³⁾ BY SLIDING OVER THE END WITH THE THREADS FACING THE MUZZLE



SLIDE THE GAS ASSEMBLY⁽¹⁾ ONTO THE BARREL⁽³⁾ AND SLIDE THE TUBE THROUGH THE SLOT ON THE LOCK COLLAR^(A)



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If you believe you have a defective unit, are missing parts, or are having fitment issues, please contact Pantheon Arms directly by email or phone for assistance.
sales@pantheonarms.com | 269.845.1941

HANDGUARD INSTALL

YOU WILL NEED THE PARTS FROM YOUR BARREL INSTALL, AND PART D



SLIDE THE HANDGUARD_(D) OVER THE BARREL ASSEMBLY WITH THE THREADED INNER DIAMETER ORIENTED TO ENGAGE WITH THE LOCK COLLAR_(A) THREADS. TURN THE HANDGUARD_(D) CLOCKWISE UNTIL SNUG AGAINST THE JAM NUT THAT CAME INSTALLED ON THE LOCK COLLAR_(A).



ENGAGING BARREL ASSEMBLY TO UPPER

RE-INSERT YOUR BCG AND CH. HANDLE; LOCK BCG BACK. INSERT THE GAS TUBE THROUGH THE PORT ON THE TRI-LUG_(B) AND CONTINUE WITH INSERTING THE BARREL EXTENSION INTO THE UPPER. PULL THE HANDGUARD_(D) TOWARDS YOU, USE THE LINE ON THE LOCK COLLAR TO ALIGN ITS NOTCHES WITH THE TRI-LUG_(B). WITH YOUR MUZZLE POINTED DOWN RANGE, ROTATE THE HANDGUARD_(D) COUNTERCLOCKWISE UNTIL THE RATCHETING STOPS AND THE BARREL IS PULLED INTO THE TRI-LUG.



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DISENGAGING BARREL ASSEMBLY FROM UPPER

WITH YOUR BCG LOCKED BACK AND MUZZLE POINTING DOWN RANGE, PULL DOWN ON THE LOCK RELEASE WHILE SIMULTANEOUSLY ROTATING THE HANDGUARD CLOCKWISE UNTIL IT STOPS. YOU CAN NOW SEPARATE THE BARREL ASSEMBLY FROM THE UPPER FOR STORAGE, CALIBER CHANGE, OR ADJUSTING YOUR BARREL LENGTH TO MEET THE CIRCUMSTANCES OF YOUR CURRENT SITUATION.



NOTE: **DO NOT LET YOUR BCG SLAM INTO BATTERY WITHOUT A BARREL INSTALLED - YOU WILL DAMAGE YOUR CHARGING HANDLE. PULL THE CHARGING HANDLE BACK TO DISENGAGE THE BOLT CATCH AND GENTLY LET THE BCG FORWARD. **DO NOT APPLY SUBSTANTIAL ROTATIONAL FORCE TO TAKE DOWN YOUR FIREARM WITHOUT FIRST DISENGAGING THE POSITIVE LOCK. DOING SO WILL RESULT IN DESTRUCTION OF THE LOCKING PAWL. ADDITIONAL LOCKING PAWLS CAN BE PURCHASED.

WATCH OUR INSTALL VIDEOS ONLINE
PANTHEONARMS.COM/VIDEOS



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THIS FIGHT'S IN THE BAG™



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